



## PRODUCT DATA SHEET

Date: 04/29/2024

**Spinnaker**  
550 Summit Avenue  
Troy, Oh 45373  
800 543-9452

### Digi™ Matte Cover-up \*\* SP924G Permanent \*\* 80# Scored (Disc 2022)

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**Facestock: Digi™ Matte Cover-up**

A C1S matte finish paper with the added barrier coat for increased opacity and cover-up applications that as a construction (Perm/80# liner) is certified\* to print on HP Indigo sheet-fed presses.

\*Independent testing was performed at the Printing Application Laboratory at Rochester Institute of Technology.

Basis Weight:

**Typical Value**

60 #/3300 ft<sup>2</sup>

Caliper:

3.7 mils

Opacity:

>98%

Brightness:

84.2%

GSM:

231

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**Adhesive: SP924G Permanent**

SP924G is an aggressive, acrylic emulsion general-purpose permanent adhesive designed to cut cleanly while yielding excellent adhesion to a wide variety of surfaces, including corrugated and low energy surfaces.

Caliper:

**Typical Value**

.6 mils

Service Temperature:

-40 to 240 °F

Minimum Application Temperature:

20 °F

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**Release Liner: 80# Scored (Disc 2022)**

A white Kraft liner providing excellent layflat characteristics and internal strength for kiss cut applications.

Basis Weight:

**Typical Value**

78 #/3300 ft<sup>2</sup>

Caliper:

4.6 mils

Tensile MD/CD:

48 / 25 #/inch

Tear MD/CD:

65 / 90 grams

Opacity: 89%

**Total Product Caliper:** 8.9 mils  
**Product Basis Weight Per MMSI:** 306.95 #  
**Shelf Life:** 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104  
For samples or other questions please call your Sales Representative.*

**Important Notice**

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(\*).

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