



PRODUCT DATA SHEET

Date: 04/26/2024

Spinnaker
550 Summit Avenue
Troy, Oh 45373
800 543-9452

Digi™ Semi Gloss ** SP924G Permanent ** 80# Scored (Disc 2022)

Facestock: **Digi™ Semi Gloss**

This HP Indigo optimized 55# semi-gloss yields excellent adhesion of the HP ElectroInk Technology liquid inks to the facestock and has received HP certification*. (with Permanent SP924G/80# liner)

*Independent testing was performed at the Printing Application Laboratory at Rochester Institute of Technology.

Basis Weight:

Typical Value

55 #/3300 ft²

Caliper:

3.2 mils

Opacity:

89%

Brightness:

87%

GSM:

220

Adhesive: **SP924G Permanent**

SP924G is an aggressive, acrylic emulsion general-purpose permanent adhesive designed to cut cleanly while yielding excellent adhesion to a wide variety of surfaces, including corrugated and low energy surfaces.

Caliper:

Typical Value

.6 mils

Service Temperature:

-40 to 240 °F

Minimum Application Temperature:

20 °F

Release Liner: **80# Scored (Disc 2022)**

A white Kraft liner providing excellent layflat characteristics and internal strength for kiss cut applications.

Basis Weight:

Typical Value

78 #/3300 ft²

Caliper:

4.6 mils

Tensile MD/CD:

48 / 25 #/inch

Tear MD/CD: 65 / 90 grams
Opacity: 89%

Total Product Caliper: 8.4 mils
Product Basis Weight Per MMSI: 296.42 #
Shelf Life: 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104
For samples or other questions please call your Sales Representative.*

Important Notice

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(*).

All trademarks are the property of their respective owners.

All information, recommendations for use, product designations, and descriptive materials about Spinnaker Pressure Sensitive Products, LLC products are believed to be reliable, but the furnishing of such information, recommendations for use, product designations, and descriptive material is for informational purposes only and does not constitute a warranty of any kind by Spinnaker Pressure Sensitive Products, LLC. Because of the variety of possible applications for Spinnaker's products and the continuing development of new applications, all Spinnaker Pressure Sensitive Products, LLC products are sold with the understanding that each purchaser will independently determine the suitability of any product for the purchaser's intended application, converting, and print processes. Spinnaker Pressure Sensitive Products, LLC will review, and may modify the information contained in this document from time to time and customers should ensure they have the most recent information.

Last Revision: 10/13/2021