



## PRODUCT DATA SHEET

Date: 05/10/2024

**Spinnaker**  
550 Summit Avenue  
Troy, Oh 45373  
800 543-9452

### Digi™ Semi Gloss \*\* SP924G Permanent \*\* 80# Scored (Disc 2022)

Facestock: **Digi™ Semi Gloss**

This HP Indigo optimized 55# semi-gloss yields excellent adhesion of the HP ElectroInk Technology liquid inks to the facestock and has received HP certification\*. (with Permanent SP924G/80# liner)

\*Independent testing was performed at the Printing Application Laboratory at Rochester Institute of Technology.

#### Typical Value

Basis Weight:	55 #/3300 ft <sup>2</sup>
Caliper:	3.2 mils
Opacity:	89%
Brightness:	87%
GSM:	220

Adhesive: **SP924G Permanent**

SP924G is an aggressive, acrylic emulsion general-purpose permanent adhesive designed to cut cleanly while yielding excellent adhesion to a wide variety of surfaces, including corrugated and low energy surfaces.

#### Typical Value

Caliper:	.6 mils
Service Temperature:	-40 to 240 °F
Minimum Application Temperature:	20 °F

Release Liner: **80# Scored (Disc 2022)**

A white Kraft liner providing excellent layflat characteristics and internal strength for kiss cut applications.

#### Typical Value

Basis Weight:	78 #/3300 ft <sup>2</sup>
Caliper:	4.6 mils
Tensile MD/CD:	48 / 25 #/inch

Tear MD/CD: 65 / 90 grams  
Opacity: 89%

**Total Product Caliper:** 8.4 mils  
**Product Basis Weight Per MMSI:** 296.42 #  
**Shelf Life:** 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104  
For samples or other questions please call your Sales Representative.*

**Important Notice**

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(\*).

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