



PRODUCT DATA SHEET

Date: 05/10/2024

Spinnaker
550 Summit Avenue
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Digi™ Gloss Cover-up Optimized for HP Indigo ** SP924G Permanent ** 80# Scored (Disc 2022)

Facestock: **Digi™ Gloss Cover-up Optimized for HP Indigo**

This HP Indigo cast coat sheet is optimized to yield excellent adhesion of the HP ElectroInk Technology liquid inks to the facestock and has received HP certification* (with Permanent SP924G/80# liner). With a black barrier coat applied to the backside for added opacity, this product is an excellent choice for hiding underlying text or graphics.

*Independent testing was performed at the Printing Application Laboratory at Rochester Institute of Technology.

Typical Value

Basis Weight:	57 #/3300 ft ²
Caliper:	3.9 mils
Opacity:	>98%
Brightness:	79%
GSM:	232

Adhesive: **SP924G Permanent**

SP924G is an aggressive, acrylic emulsion general-purpose permanent adhesive designed to cut cleanly while yielding excellent adhesion to a wide variety of surfaces, including corrugated and low energy surfaces.

Typical Value

Caliper:	.6 mils
Service Temperature:	-40 to 240 °F
Minimum Application Temperature:	20 °F

Release Liner: **80# Scored (Disc 2022)**

A white Kraft liner providing excellent layflat characteristics and internal strength for kiss cut applications.

Typical Value

Basis Weight:	78 #/3300 ft ²
Caliper:	4.6 mils

Tensile MD/CD:	48 / 25 #/inch
Tear MD/CD:	65 / 90 grams
Opacity:	89%

Total Product Caliper: 9.1 mils

Product Basis Weight Per MMSI: 300.63 #

Shelf Life: 12 month(s) when stored at 72° F, 50% RH

For application recommendations call 877-210-5104

For samples or other questions please call your Sales Representative.

Important Notice

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(*).

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