



PRODUCT DATA SHEET

Date: 05/08/2024

Spinnaker
550 Summit Avenue
Troy, Oh 45373
800 543-9452

Digi™ Matte ** SP924G Permanent ** 80# Scored (Disc 2022)

Facestock: **Digi™ Matte**

A 60# C1S matte finish paper that as a construction (Perm/80# liner) is certified* to print on HP Indigo sheet-fed presses.

*Independent testing was performed at the Printing Application Laboratory at Rochester Insititute of Technology.

Typical Value

Basis Weight:

60 #/3300 ft²

Caliper:

3.7 mils

Opacity:

91%

Brightness:

89%

GSM:

221

Adhesive: **SP924G Permanent**

SP924G is an aggressive, acrylic emulsion general-purpose permanent adhesive designed to cut cleanly while yielding excellent adhesion to a wide variety of surfaces, including corrugated and low energy surfaces.

Typical Value

Caliper:

.6 mils

Service Temperature:

-40 to 240 °F

Minimum Application Temperature:

20 °F

Release Liner: **80# Scored (Disc 2022)**

A white Kraft liner providing excellent layflat characteristics and internal strength for kiss cut applications.

Typical Value

Basis Weight:

78 #/3300 ft²

Caliper:

4.6 mils

Tensile MD/CD:

48 / 25 #/inch

Tear MD/CD:

65 / 90 grams

Opacity:

89%

Total Product Caliper: 8.9 mils

Product Basis Weight Per MMSI: 306.95 #

Shelf Life: 12 month(s) when stored at 72° F, 50% RH

For application recommendations call 877-210-5104

For samples or other questions please call your Sales Representative.

Important Notice

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(*).

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Last Revision: 12/21/2018