



## PRODUCT DATA SHEET

Date: 04/26/2024

**Spinnaker**  
550 Summit Avenue  
Troy, Oh 45373  
800 543-9452

### 60# Brown Kraft \*\* MP376SS Permanent \*\* 80# Scored

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#### Facestock: **60# Brown Kraft**

An unbleached, brown kraft facestock with excellent strength and tear resistance. This facestock has a high degree of stiffness and is not recommended for use on more than lightly curved surfaces or for application around corners due to possible label lift.

Basis Weight:

#### Typical Value

60 #/3300 ft<sup>2</sup>

Caliper:

6.6 mils

Opacity:

98.9%

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#### Adhesive: **MP376SS Permanent**

An aggressive, acrylic emulsion general-purpose permanent adhesive designed to cut cleanly while yielding excellent adhesion to a wide variety of surfaces, including corrugated and low energy surfaces. This is the standard permanent adhesive used in stocking sheet items produced with a paper facestock and select film products

Caliper:

#### Typical Value

.7 mils

Service Temperature:

-65 to 180 °F

Minimum Application Temperature:

35 °F

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#### Release Liner: **80# Scored**

A white Kraft liner providing excellent layflat characteristics and internal strength for kiss cut applications.

Basis Weight:

#### Typical Value

80.9 #/3300 ft<sup>2</sup>

Caliper:

4.6 mils

Tensile MD/CD:

48 / 28 #/inch

Tear MD/CD:

82 / 90 grams

Opacity:

86%

**Total Product Caliper:** 11.9 mils  
**Product Basis Weight Per MMSI:** 313.66 #  
**Shelf Life:** 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104  
For samples or other questions please call your Sales Representative.*

**Important Notice**

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(\*).

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