



## PRODUCT DATA SHEET

Date: 05/09/2024

**Spinnaker**  
550 Summit Avenue  
Troy, Oh 45373  
800 543-9452

### Digi™ Gloss Optimized for HP Indigo \*\* SP924G Permanent \*\* 80# Scored (Disc 2022)

Facestock: **Digi™ Gloss Optimized for HP Indigo**

A cast coated optimized paper that as a construction (Perm/80# liner) is suitable to print on HP Indigo sheet-fed presses. Certified\* for use in HP Indigo presses (with Permanent SP924G/80# liner). \*Independent testing was performed at the Printing Application Laboratory at Rochester Institute of Technology.

#### Typical Value

Basis Weight:	57 #/3300 ft <sup>2</sup>
Caliper:	3.74 mils
Opacity:	90%
Brightness:	84%
GSM:	223

Adhesive: **SP924G Permanent**

SP924G is an aggressive, acrylic emulsion general-purpose permanent adhesive designed to cut cleanly while yielding excellent adhesion to a wide variety of surfaces, including corrugated and low energy surfaces.

#### Typical Value

Caliper:	.6 mils
Service Temperature:	-40 to 240 °F
Minimum Application Temperature:	20 °F

Release Liner: **80# Scored (Disc 2022)**

A white Kraft liner providing excellent layflat characteristics and internal strength for kiss cut applications.

#### Typical Value

Basis Weight:	78 #/3300 ft <sup>2</sup>
Caliper:	4.6 mils
Tensile MD/CD:	48 / 25 #/inch
Tear MD/CD:	65 / 90 grams

Opacity: 89%

**Total Product Caliper:** 8.94 mils

**Product Basis Weight Per MMSI:** 300.63 #

**Shelf Life:** 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104*

*For samples or other questions please call your Sales Representative.*

**Important Notice**

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(\*).

All trademarks are the property of their respective owners.

All information, recommendations for use, product designations, and descriptive materials about Spinnaker Pressure Sensitive Products, LLC products are believed to be reliable, but the furnishing of such information, recommendations for use, product designations, and descriptive material is for informational purposes only and does not constitute a warranty of any kind by Spinnaker Pressure Sensitive Products, LLC. Because of the variety of possible applications for Spinnaker's products and the continuing development of new applications, all Spinnaker Pressure Sensitive Products, LLC products are sold with the understanding that each purchaser will independently determine the suitability of any product for the purchaser's intended application, converting, and print processes. Spinnaker Pressure Sensitive Products, LLC will review, and may modify the information contained in this document from time to time and customers should ensure they have the most recent information.

Last Revision: 10/13/2021