



PRODUCT DATA SHEET

Date: 04/26/2024

Spinnaker
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Troy, Oh 45373
800 543-9452

Digi™ Gloss Optimized for HP Indigo ** SP924G Permanent ** 80# Scored (Disc 2022)

Facestock: **Digi™ Gloss Optimized for HP Indigo** A cast coated optimized paper that as a construction (Perm/80# liner) is suitable to print on HP Indigo sheet-fed presses. Certified* for use in HP Indigo presses (with Permanent SP924G/80# liner). *Independent testing was performed at the Printing Application Laboratory at Rochester Institute of Technology.

	Typical Value
Basis Weight:	57 #/3300 ft ²
Caliper:	3.74 mils
Opacity:	90%
Brightness:	84%
GSM:	223

Adhesive: **SP924G Permanent** SP924G is an aggressive, acrylic emulsion general-purpose permanent adhesive designed to cut cleanly while yielding excellent adhesion to a wide variety of surfaces, including corrugated and low energy surfaces.

	Typical Value
Caliper:	.6 mils
Service Temperature:	-40 to 240 °F
Minimum Application Temperature:	20 °F

Release Liner: **80# Scored (Disc 2022)** A white Kraft liner providing excellent layflat characteristics and internal strength for kiss cut applications.

	Typical Value
Basis Weight:	78 #/3300 ft ²
Caliper:	4.6 mils
Tensile MD/CD:	48 / 25 #/inch
Tear MD/CD:	65 / 90 grams

Opacity: 89%

Total Product Caliper: 8.94 mils
Product Basis Weight Per MMSI: 300.63 #
Shelf Life: 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104
For samples or other questions please call your Sales Representative.*

Important Notice

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(*).

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