



## PRODUCT DATA SHEET

Date: 04/26/2024

**Spinnaker**  
550 Summit Avenue  
Troy, Oh 45373  
800 543-9452

### Digi™ Uncoated Finch Fine® iD \*\* SP924G Permanent \*\* 80# Scored (Disc 2022)

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Facestock: **Digi™ Uncoated Finch Fine® iD**

This HP Indigo ready 60# uncoated sheet yields excellent adhesion of the HP ElectroInk Technology liquid inks to the facestock and has received HP certification\*. (with Permanent SP924G/80# liner)  
\*Independent testing was performed at the Printing Application Laboratory at Rochester Institute of Technology.

Basis Weight:  
Caliper:  
Opacity:  
Brightness:  
PCW Content:  
GSM:

#### Typical Value

60 #/3300 ft<sup>2</sup>  
4 mils  
90%  
98%  
10%  
227

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Adhesive: **SP924G Permanent**

SP924G is an aggressive, acrylic emulsion general-purpose permanent adhesive designed to cut cleanly while yielding excellent adhesion to a wide variety of surfaces, including corrugated and low energy surfaces.

Caliper:  
Service Temperature:  
Minimum Application Temperature:

#### Typical Value

.6 mils  
-40 to 240 °F  
20 °F

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Release Liner: **80# Scored (Disc 2022)**

A white Kraft liner providing excellent layflat characteristics and internal strength for kiss cut applications.

Basis Weight:  
Caliper:  
Tensile MD/CD:

#### Typical Value

78 #/3300 ft<sup>2</sup>  
4.6 mils  
48 / 25 #/inch

Tear MD/CD: 65 / 90 grams  
Opacity: 89%

**Total Product Caliper:** 9.2 mils  
**Product Basis Weight Per MMSI:** 306.95 #  
**Shelf Life:** 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104  
For samples or other questions please call your Sales Representative.*

**Important Notice**

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(\*).

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