



PRODUCT DATA SHEET

Date: 05/09/2024

Spinnaker
550 Summit Avenue
Troy, Oh 45373
800 543-9452

Digi™ Uncoated Finch Fine® iD ** SP924G Permanent ** 80# Scored (Disc 2022)

Facestock: **Digi™ Uncoated Finch Fine® iD**

This HP Indigo ready 60# uncoated sheet yields excellent adhesion of the HP ElectroInk Technology liquid inks to the facestock and has received HP certification*. (with Permanent SP924G/80# liner)
*Independent testing was performed at the Printing Application Laboratory at Rochester Institute of Technology.

Typical Value

| | |
|---------------|---------------------------|
| Basis Weight: | 60 #/3300 ft ² |
| Caliper: | 4 mils |
| Opacity: | 90% |
| Brightness: | 98% |
| PCW Content: | 10% |
| GSM: | 227 |

Adhesive: **SP924G Permanent**

SP924G is an aggressive, acrylic emulsion general-purpose permanent adhesive designed to cut cleanly while yielding excellent adhesion to a wide variety of surfaces, including corrugated and low energy surfaces.

Typical Value

| | |
|----------------------------------|---------------|
| Caliper: | .6 mils |
| Service Temperature: | -40 to 240 °F |
| Minimum Application Temperature: | 20 °F |

Release Liner: **80# Scored (Disc 2022)**

A white Kraft liner providing excellent layflat characteristics and internal strength for kiss cut applications.

Typical Value

| | |
|----------------|---------------------------|
| Basis Weight: | 78 #/3300 ft ² |
| Caliper: | 4.6 mils |
| Tensile MD/CD: | 48 / 25 #/inch |

Tear MD/CD: 65 / 90 grams
Opacity: 89%

Total Product Caliper: 9.2 mils
Product Basis Weight Per MMSI: 306.95 #
Shelf Life: 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104
For samples or other questions please call your Sales Representative.*

Important Notice

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(*).

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Last Revision: 04/23/2021