







# Roll Label

Roll and core labels contain useful information, allowing us to obtain complete traceability back to all components used within the material in question. Below is an example of our roll labeling system.

		<b>IGO(TM) SEMI GLOSS 40# LINER ATP PERMANENT</b>	
<b>1</b> Cust PO# 30070555 	<b>3</b> Width 12.0000 	<b>6</b> IGO(TM) SEMI GLOSS 40# LINER ATP PERMANENT Prod# 0042708-60.00S PO 30070555	<b>8</b> SO: SO907599.1 Width: 12.0000 Length: 5100 Roll#: S9680417001A 04/17/19 WIP#: 4602053 - 001 Spl: 0 Weight: 179 lb. MSI: 734.4
<b>2</b> Cust Info PO# 6060077 	<b>4</b> Length (FT) 5100 	<b>7</b> IGO(TM) SEMI GLOSS 40# LINER ATP PERMANENT Prod# 0042708-60.00S PO 30070555	<b>9</b> SO: SO907599.1 Width: 12.0000 Length: 5100 Roll#: S9680417001A 04/17/19 WIP#: 4602053 - 001 Spl: 0 Weight: 179 lb. MSI: 734.4
	<b>5</b> Roll# S9680417001A 		

## Field descriptions:

- Customer PO#: Alphanumeric purchase order you provide
- Customer Info: Information that you have requested to be present
- Slit Roll Width: Width of the roll reported in inches to the nearest 1/32"
- Roll Length: Length of the roll reported in feet to the nearest foot
- Roll#: Unique 12 digit identification number.

### Example: S7680608003A

1st digit = company code (S = Spinnaker Coating)  
 2nd digit = year (7 = 2017)  
 next 2 digits = machine code (68 = slitter #68)  
 next 2 digits = month (06 = June)

next 2 digits = day of month (08 = 8th of June)  
 next 3 digits = consecutive set of day (003 = 3rd set slit on June 8)  
 next digit = cut position (A = cross direction cut within set)

- Product Description: Definition of the facestock, liner, and adhesive used for the construction
- Product#: Unique product item number specifying construction and master roll width
- Sales Order (SO) / Work Order: Unique Spinnaker work order equivalent to a sales order and line item, which corresponds to the specific material, slit length, and width ordered.
- WIP#: Unique master roll number, which specifies both the work order number used for coating plus a sequential roll number from the coating run. This unique number assists in tracing material directly to Spinnaker's coating process and subsequent raw material.
- Date: Date material was slit and labeled
- Splices (SPL): Number of actual splices present in the roll after slitting
- Duplicate core label



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