



PRODUCT DATA SHEET

Date: 05/28/2024

Spinnaker
550 Summit Avenue
Troy, Oh 45373
800 543-9452

Digi™ Semi Gloss ** SP924G Permanent ** 80# Scored (Disc 2022)

Facestock: **Digi™ Semi Gloss**

This HP Indigo optimized 55# semi-gloss yields excellent adhesion of the HP ElectroInk Technology liquid inks to the facestock and has received HP certification*. (with Permanent SP924G/80# liner)

*Independent testing was performed at the Printing Application Laboratory at Rochester Institute of Technology.

Basis Weight:

Typical Value

55 #/3300 ft²

Caliper:

3.2 mils

Opacity:

89%

Brightness:

87%

GSM:

220

Adhesive: **SP924G Permanent**

SP924G is an aggressive, acrylic emulsion general-purpose permanent adhesive designed to cut cleanly while yielding excellent adhesion to a wide variety of surfaces, including corrugated and low energy surfaces.

Caliper:

Typical Value

.6 mils

Service Temperature:

-40 to 240 °F

Minimum Application Temperature:

20 °F

Release Liner: **80# Scored (Disc 2022)**

A white Kraft liner providing excellent layflat characteristics and internal strength for kiss cut applications.

Basis Weight:

Typical Value

78 #/3300 ft²

Caliper:

4.6 mils

Tensile MD/CD:

48 / 25 #/inch

Tear MD/CD: 65 / 90 grams
Opacity: 89%

Total Product Caliper: 8.4 mils
Product Basis Weight Per MMSI: 296.42 #
Shelf Life: 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104
For samples or other questions please call your Sales Representative.*

Important Notice

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(*).

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