



## PRODUCT DATA SHEET

Date: 05/28/2024

**Spinnaker**  
550 Summit Avenue  
Troy, Oh 45373  
800 543-9452

### Digi™ Matte \*\* SP924G Permanent \*\* 80# Scored (Disc 2022)

Facestock: **Digi™ Matte**

A 60# C1S matte finish paper that as a construction (Perm/80# liner) is certified\* to print on HP Indigo sheet-fed presses.

\*Independent testing was performed at the Printing Application Laboratory at Rochester Insititute of Technology.

	<b>Typical Value</b>
Basis Weight:	60 #/3300 ft <sup>2</sup>
Caliper:	3.7 mils
Opacity:	91%
Brightness:	89%
GSM:	221

Adhesive: **SP924G Permanent**

SP924G is an aggressive, acrylic emulsion general-purpose permanent adhesive designed to cut cleanly while yielding excellent adhesion to a wide variety of surfaces, including corrugated and low energy surfaces.

	<b>Typical Value</b>
Caliper:	.6 mils
Service Temperature:	-40 to 240 °F
Minimum Application Temperature:	20 °F

Release Liner: **80# Scored (Disc 2022)**

A white Kraft liner providing excellent layflat characteristics and internal strength for kiss cut applications.

	<b>Typical Value</b>
Basis Weight:	78 #/3300 ft <sup>2</sup>
Caliper:	4.6 mils
Tensile MD/CD:	48 / 25 #/inch
Tear MD/CD:	65 / 90 grams
Opacity:	89%

**Total Product Caliper:** 8.9 mils  
**Product Basis Weight Per MMSI:** 306.95 #  
**Shelf Life:** 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104  
For samples or other questions please call your Sales Representative.*

**Important Notice**

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(\*).

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